

715 S.E. 6th Ave.  
HILLSBORO, OR 97123

Manufacturer: Xerox Corporation  
Rochester, N.Y. 14644

Health Emergency Tel. No.: (716) 422-2177  
Transportation Emergency: (716) 422-1230  
Safety Information Tel. No.: (800) 828-6571

### Section I - Product Identification

Trade Names/Synonyms: 1065/4235/5018/5028/5034/  
5046/5047/5065/5335 Developer

Part No.: SR167, SR168, SR416,  
SR524; RX: SR90094,  
502S30836, 502S30837,  
502S62463, 502S62464,  
502S62465, 502S62500,  
SR422, SR317, 502S63506  
Contained in: 13R7

Chemical Name: None

#### Ingredients

#### CAS No.

Carrier (>95%):	
Steel powder (>99%)	7439-89-6
Fluoropolymer (<1%)	24937-97-1
Toner (<5%):	
Styrene/butadiene copolymer (75-80%)	9003-55-8
Iron oxide (15-20%)	1309-37-1
Rosin acid (<5%)	8050-09-7
Carbon black (<5%)	1333-86-4
Quaternary ammonium salt (<2%)	3843-16-1

### Section II - Emergency and First Aid

Eyes:	Flush with water.
Skin:	Wash with soap and water.
Inhalation:	Remove from exposure.
Ingestion:	Dilute stomach contents with several glasses of water.
Primary Route of Entry:	Inhalation
Symptoms of Overexposure:	Minimal respiratory tract irritation may occur as with exposure to large amounts of any non-toxic dust.
Medical Conditions Generally Aggravated by Exposure:	None when used as described by product literature.
Additional Information:	See Sections V and VII.

### Section III - Toxicology and Health Information

*This material has been evaluated by Xerox Corporation.*

Oral LD <sub>50</sub> :	> 10 g/kg (rats) practically non-toxic.	TLV:	10 mg/m <sup>3</sup> (total dust)
Dermal LD <sub>50</sub> :	> 2 g/kg (rabbits) practically non-toxic.	PEL:	15 mg/m <sup>3</sup> (total dust)
Inhalation LC <sub>50</sub> :	> 5 mg/l (rats, 4 hr exposure) practically non-toxic. <sup>1</sup>		5 mg/m <sup>3</sup> (respirable dust)
	> 20 mg/l (rats, calculated 1 hr exposure)	STEL:	None established
	non-poisonous, DOT. <sup>1</sup>	Ceiling:	None established
Eye Irritation:	Not an irritant.	XEL <sup>2</sup> :	2.5 mg/m <sup>3</sup> (total dust)
Skin Sensitization:	Not a sensitizer.		0.4 mg/m <sup>3</sup> (respirable dust)
Skin Irritation:	Not an irritant.		
Human Patch:	Non-irritating, non-sensitizing		
Mutagenicity:	No mutagenicity detected in Ames, Micronucleus, CHO/HGPRT, and Yeast Mitotic Recombination Assays.		
Carcinogens:	None present		
Aquatic LC <sub>50</sub> :	> 500 mg/l (fathead minnows) non-toxic.		

Additional Information: The information noted above is toxicity data for toner.

In a Xerox sponsored chronic inhalation study in rats using a special test toner, there were no lung changes at all in the lowest exposure level (1 mg/m<sup>3</sup>), the most relevant level to potential human exposures. A very slight degree of fibrosis was noted in 25 % of the animals at the middle exposure level (4 mg/m<sup>3</sup>) while a slight degree of fibrosis was observed at the highest exposure level (16 mg/m<sup>3</sup>) in all animals. These findings are attributed to "lung overloading," a generic response to excessive amounts of any dust retained in the lungs for a prolonged interval. The special test toner was ten times more respirable than commercially available Xerox toner to comply with EPA testing protocol and would not function properly in Xerox equipment.

<sup>1</sup>Based on testing similar xerographic toner materials <sup>2</sup>XEL - Xerox Exposure Limit

## Section IV - Physical Data

Appearance/Odor:	Black granular / faint odor	Softening Range:	N.A.
Boiling Point:	N.A.	Melting Point:	N.A.
Solubility in Water:	N.A.	Specific Gravity (H <sub>2</sub> O = 1):	~5
Evaporation Rate:	N.A.	Vapor Pressure (mm Hg):	N.A.
Vapor Density (Air = 1):	N.A.	pH =	N.A.
Volatil	N.A. %(Wgt.)	N.A. %(Vol.)	

## Section V - Fire and Explosion Data

Flash Point (Method Used):	N.A.	Flammable Limits	LEL: N.A. UEL: N.A.
Extinguishing Media:	Water, foam, dry chemical.		
Special Fire Fighting Procedures:	Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus.		
Fire and Explosion Hazards:	None		

## Section VI - Reactivity Data

Stability:	<table border="1"> <tr> <td>Unstable</td> <td></td> </tr> <tr> <td>Stable</td> <td>X</td> </tr> </table>	Unstable		Stable	X	Hazardous Polymerization:	<table border="1"> <tr> <td>May Occur</td> <td></td> </tr> <tr> <td>Will Not Occur</td> <td>X</td> </tr> </table>	May Occur		Will Not Occur	X
Unstable											
Stable	X										
May Occur											
Will Not Occur	X										
Hazardous Decomposition Products:	Products of combustion may be toxic. Avoid breathing smoke.										
Incompatibility (Materials to Avoid):	None										

## Section VII - Special Protection Information

Respiratory Protection:	None required when used as intended in Xerox equipment.
Eye Protection:	None required when used as intended in Xerox equipment.
Protective Gloves:	None required when used as intended in Xerox equipment.
Other:	For use other than normal customer - operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required. For more information, contact Xerox.

## Section VIII - Special Precautions

Handling and Storage:	None
Conditions to Avoid:	Avoid prolonged inhalation of excessive dust.

## Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage:	If spilled, sweep up or vacuum.
Waste Disposal Method:	When disposed, this material is not a hazardous waste according to Federal Regulation 40 CFR 261. However, State and Local requirements may be more restrictive. Therefore, consultation with the appropriate State and Local waste disposal authorities is advised.

## Section X - Transportation Information

DOT Proper Shipping Name:	Not Regulated	ID Number:	N.A.
Hazard Classification:	N.A.		